The Next Generation of Palm Sanders Has Arrived...

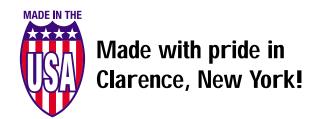
AUTOMOTIVE AFTERMARKET

ynorbital-Spirit[™]

Patent Pending



Dynabrade incorporates the latest manufacturing technology to create the next generation of lightweight, industrial-quality, air-powered random orbital sanders.





Dynorbital-Spirit™ Features And Details Explained...

Ergonomic Grip

The shape of the housing conforms to operator's hand for proper wrist position required for greater operator comfort and control.

Less Vibration

Composite base has integrated full-rubber over-mold creating a non-slip insulated feel.

Perfectly Balanced Pad

The Best in the Industry!

Perfectly-balanced weightmated pad: the ultimate in swirl-free finishes!

> 3-1/2" - 80 grams 5" - 100 grams

6" - 130 grams



bearings from sanding residue and reduce bearing temperature for longer bearing life.

Composite Lever

Insulates cold. When the palm-conformed lever is activated, it becomes recessed into the housing thus eliminating a "pinch point" on the sensitive area of the palm.

Low Sound Levels

New muffling system reduces sound levels to as low as 75 dB(A). Easy to replace muffler inserts.

One-Piece Speed Control Dial

Standard on all models. Adjustable side dial maintains user desired speed: variable 4,000 - 12,000 RPM.

Lip-Seal Shroud

Correct spacing between shroud and pad allows for the most efficient operation of the tool on the work surface. Protects operator from moving sanding pad and enhances dust collection on vacuum models.

New and innovative bearing seals protect high-quality

Custom-Engineered Cylinder

Custom-engineered, high-strength cylinder provides longer life for less maintenance.

Patented with patents pending.

THREE ORBITS TO CHOOSE FROM



3/32" Diameter Orbit for ultra-fine sanding.



3/16" Diameter Orbit for general sanding.



3/8" Diameter Orbit for aggressive sanding.

EASILY REPLACEABLE DROP-IN MOTO

- · Less repair tools needed to repair and maintain
- Quick in-house repair lessens downtime.
- · Average repair time now less than five minutes.



COLOR-CODED LEVERS IDENTIFY



Black Lever 3/32" dia. orbit models.





Grev Lever 3/16" dia. orbit models.



Blue Lever 3/8" dia. orbit models.

MORE POWER

True 12,000 RPM air motor has more power. Merlite® III floating rotor utilizes five blades producing more usable power (.25 Hp). High-strength, composite rotor is stronger and has better lubricating qualities allowing the blades to wear longer. As a result, less air (16 SCFM) is used more efficiently to maintain maximum power.



LESS WEIGHT

 Non-vacuum model weighs just 22 ounces (1.4 lbs.), lighter than any other comparable sander.

LOW PROFILE DESIGN

 Only 3-1/2" high. Improves control, provides greater operator visibility and allows pad to be used flat on the work surface for better finishes.

IDENTIFICATION MARKING

Easy to read model number and serial number markings located on the side of the tool.



Dynorbital-Spirit™ Models

3 Orbits to Choose From!



All models include our low-profile, premium urethane, weight-mated sanding pad with 5/16"-24 male thread.

NON-VACUUM		32" DIA. ORBIT BLACK LEVER	3/16" DIA. ORBIT GREY LEVER	3/8" DIA. ORBIT BLUE LEVER	
	3"	21040	21020	21000	➤ May be converted to a
	3-1/2"	21045	21025	21005	vacuum tool with kit – see back of this flyer for
	5"	21050	21030	21010	part number.
	6"	21055	21035	21015	
	6" w/Hook-Face Pa	21062	21061	21060	

CENTRAL VAC READY		/32" DIA. ORBIT BLACK LEVER	3/16" DIA. ORBIT GREY LEVER	3/8" DIA. ORBIT BLUE LEVER	
	3"	21044	21024	21004	➤ Ready for hook-up to
	3-1/2"	21049	21029	21009	portable or central vac system. See our full-line
	5"	21054	21034	21014	catalog for portable vacuum systems.
	6"	21059	21039	21019	➤ Tool has 1" vacuum port.
	6" w/Hook-Face Pa	21065	21064	21063	Vacuum hose and cuffs available. See our catalog.

BASIC VACUUM		3/32" DIA. ORBIT BLACK LEVER	3/16" DIA. ORBIT GREY LEVER	3/8" DIA. ORBIT BLUE LEVER	
	3"	21041	21021	21001	➤ Tool creates its own
	3-1/2"	21046	21026	21006	vacuum.Not for central vac or
	5"	21051	21031	21011	portable vac systems.
	6"	21056	21036	21016	Includes 6' long vac hose and 5-micron reusable
					filter bag.

Accessories

NON-VACUUM TO VACUUM CONVERSION KITS

Original Non-Vac Tool	Converts To	Kit Part Number
3-1/2" (89 mm)	Self-Generated Vac-Ready	57118
3-1/2" (89 mm)	Central Vac-Ready	57119
5" (127 mm)	Self-Generated Vac-Ready	57120
5" (127 mm)	Central Vac-Ready	57121
6" (152 mm)	Self-Generated Vac-Ready	57122
6" (152 mm)	Central Vac-Ready	57123

- All kits include vacuum PSA sanding pad, shroud, vac adapter and necessary hardware for quick and easy conversion!
- > Hook-face pads may be substituted upon request.



Optional vacuum overskirts available.
57084 – 3" & 3-1/2" Models
57086 – 5" Models



57087 - 6" Models

Overskirt Enhances Vacuum Pick Up!

MOTOR TUNE-UP KIT

Model 96510

Includes assorted parts to maintain and repair motor.





Need your sander repaired? Let our factory professionals do the work!

- Carefully package your tool(s) and mail to:
- You will be notified with a repair estimate. Be sure to include return address, phone number, fax number and contact name.

Dynabrade, Inc. c/o Repair Department 8989 Sheridan Drive Clarence, NY 14031

REPLACEMENT DROP-IN MOTORS



- > Allows quick and easy replacement.
- > No motor adjustments needed.
- Follow maintenance procedures described in parts page.
- > 3/8" motors include new lock ring.

	3" Dia. Models	3-1/2" Dia. Models	5" Dia. Models	6" Dia. Models
3/8" Diameter Orbit	59450	59450	59453	59456
3/16" Diameter Orbit	59451	59451	59454	59457
3/32" Diameter Orbit	59452	59452	59455	59458

DYNAFOAM INTERFACE PADS

- For hook 'n loop abrasives. Soft foam increases conformability, allowing operator to easily follow contours. Converts standard pad into a fine finishing and finessing pad!
- Interface pad easily contours to most surfaces.
- Attaches between sanding pad and hook 'n loop abrasive.

Non-Vacuum and Vacuum					
Part No. Diameter					
53976	3-1/2" (89 mm)				
53978	5" (127 mm)				
53980	6" (152 mm)				

Hook-face pad

Hook-face interface pad attaches between sanding pad and hook-face abrasive

Hook-face abrasive



MACHINE SPECIFICATIONS (ALL MODELS)

Motor	Motor	Sound	Air Flow Rate	Air Pressure	Spindle	Weight (Non-Vac/Vac)	Length (Non-Vac/Vac)	Height
HP (W)	RPM	Level	CFM/SCFM (LPM)	PSIG (Bars)	Thread	Pound (kg)	Inch (mm)	Inch (mm)
.25 (186)	12,000	75 dB(A)	2/16 (453)	90 (6.2)	5/16"-24 female	1.4 (0.6) to 1.6 (6.7)	6 (152) to 9 (229)	3.5 (89)

Additional Specifications: Air Inlet Thread 1/4" NPT · Hose I.D. Size 1/4" (6 mm)



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