

Air Tool Post Grinder

Air-Powered Abrasive Belt Machine



**CONTACT WHEELS
BELOW**

**ACCESSORIES
BELOW**

For Outer Diameter Grinding, Surface Preparation, Finishing

FOR ABRASIVE BELTS
1-1/2" wide x 24" long
(38 mm x 610 mm)
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For 1-1/2" Wide x 24" Long Belts

Model 66402

- Lightweight – only 19 lbs. (8.6 kg)!
- For use on metal, glass, stone, rubber, ceramic, carbide composites and other hard-to-grind materials.
- Use with standard lathes. Simple tool holder mounting. Holds close tolerances.
- Rigid stainless steel and aluminum alloy machine construction.
- Surface finishes of 2-3 Ra obtainable using micron-grade abrasive belts.
- Reduce surface finish on materials prior to a superfinishing process.
- In-line belt tracking prevents uneven belt stretching as found on conventional belt tracking arrangements.
- Fingertip controls for both motor on/off and adjustable air-belt tensioning.
- Cutaway housing allows working into workpiece shoulders from right to left.
- 66430 Plain-Faced Contact Wheel, 1-1/2" wide x 4" diameter (38 mm x 102 mm) is 70 durometer, with other densities and styles available.



Model 66402

(Shown with optional Coolant Nozzle)

Model Number	Motor hp (W)	Motor RPM	Maximum Air Flow CFM (SCFM)	Maximum SFPM (SM/Min)	Air Inlet Thread	Hose Size Inch (mm)	Weight Pound (kg)	Length Inch (mm)	Height Inch (mm)	Width Inch (mm)
66402	1.86 (1,387)	7,200	9 (66)	4,700 (1,428)*	3/8" NPT	1/2 (13)	19 (8.6)	15 (381)	10 (254)	6 (152)

Additional Specifications: Air Pressure 90 PSIG (6.2 Bar) *At Maximum Load

Accessories for Models 64991, 64993, 65014, 65016

Tool Post Grinder Contact Wheels

Part Number	Diameter Inch (mm)	Width Inch (mm)	Face Material
65237	4 (102)	2 (51)	70 Duro Rubber
65338*	4 (102)	2 (51)	90 Duro Rubber
65339	4 (102)	2 (51)	50 Duro Rubber
65340	4 (102)	2 (51)	Steel

*Standard on machine. All include 2 each of 97502 Bearing.

65415 Slack Belt Attachment

- 2" (51 mm) x 36" (915 mm).
- Specialized contact arm assembly allows slack polishing of workpieces up to 20" (508 mm) diameter.



Accessories for Models 65750-65753

66643 Slack Belt Attachment

- 2" (51 mm) x 48" (122 cm).
- Specialized contact arm assembly allows slack polishing of workpieces up to 20" (508 mm) diameter.



Accessories for Model 66402

Contact Wheel Assembly Parts (Sold Separately)



66402 Tool Post Grinder Contact Wheels

Part Number	Diameter Inch (mm)	Width Inch (mm)	Face Material
66429	4 (102)	1-1/2 (38)	50 Duro Plain Neoprene
66430	4 (102)	1-1/2 (38)	70 Duro Plain Neoprene
66431	4 (102)	1-1/2 (38)	90 Duro Plain Neoprene
66432	4 (102)	1-1/2 (38)	70 Duro Serrated Neoprene
66433	4 (102)	1-1/2 (38)	90 Duro Serrated Neoprene

66439 Mount

- Allows offset tool installation for "facing" passes.



ABRASIVE MACHINERY