# "Two-Step" System **Utilizing Mini-Orbital Sander and Dynabuffer**



### Proven Method for Repairing Minor Surface Defects in Clearcoat

#### **STEP ONE: SANDING**

**Choose One of These Models:** 

- ► Model 58037 Right Angle Denibber
- Model 57502 Palm-Style Mini-Dynorbital<sup>®</sup> Sander
- ▶ Model 69502 Palm-Style Mini-Dynorbital<sup>®</sup> Silver Supreme Sander
- · Attach abrasive disc to sanding pad, then apply water to abrasive disc.
- Place sanding pad on surface defect, positioning pad slightly off-center. Apply light pressure.
- Throttle tool ON, and sand in random motion for about two seconds.
- Keep sanding pad FLAT on surface while sanding, allowing tool and abrasive to do the work. Try to keep sanded area as small as possible.
- · With tool still running, move tool OFF work surface and then stop it.
- · Wipe surface dry with clean, soft cloth.

#### **STEP TWO: BUFFING**

Choose One of These Models:

- Model 57126 Dynabuffer
- ➤ Model 55126 Dynabuffer
- ► Model 58455 Dynabuffer
- · Apply small amount of polishing compound to optional buffing pad attached to Dynabuffer. Spread compound evenly to precondition pad.
- Apply small drop of polishing compound to work surface. Use pad to spread compound evenly over sanded area of surface.
- Place pad on sanded area and apply pressure (approximately 3 lbs./1.4 kg of pressure).
- Throttle tool ON, and adjust pressure to minimize vibration (finding the "sweet spot").
- Move pad in random motion, keeping pad flat or tipped slightly forward.
- Throttle tool OFF with pad still on surface ("start ON and stop ON").
- · Wipe surface dry with clean, soft cloth.
- If imperfections are still visible, repeat Two-Step System.





## See a VIDEO Demo at <u>Dynabrade.com</u>

#### FOR ABRASIVE DISCS **OR POLISHING BUFFS** SOLD SEPARATELY







