

SuperFinisher

Slow-Speed Microfinishing Machine



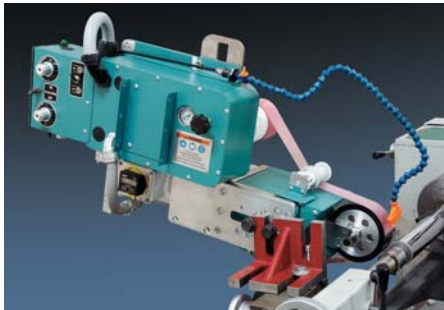
COOLANT FILTRATION
PAGE 203

ACCESSORIES
PAGE 203

Achieves Consistent, Repeatable Finishes

FOR MICROFINISHING ROLLS
1"-4" wide (25 mm-102 mm)
SEE PAGE 287

ABRASIVE MACHINERY



SuperFinisher achieves repeatable high-quality finishes on cylindrical parts and rolls. Moving microfinishing rolls as slowly as 1/16" per minute, finishes are achieved of less than 1 Ra, and are repeatable at any time! Ideal on tungsten carbide, chilled iron, stainless steel, tool steel, forged steel, chrome plating, nickel, brass, copper, aluminum, epoxy, thermal spray, composites, stone, ceramics, polyurethane, rubber and nylon. For industries including steel mills, paper mills, textiles, aluminum rolls, film extruders, decorative stainless, copper foil electron-deposition and more.

Adjustable Abrasive Roll Feed

Adjustable from 1/6" to 1-1/2" per minute, allowing abrasive to be fully consumed, eliminating waste of expensive abrasives.

Adaptable Control Box

Mounts on back or side of SuperFinisher or remotely with optional 15' flexible conduit for optimal customization to your lathe.

Locking Controls

Control knobs lock to maintain exact repeatability. Also reduces the possibility of setting changes if machine is bumped.

Precision Air Pressure Regulator

Ensures a uniform contact force between the workpiece and roller.

5" Diameter Contact Wheel

Allows 2" shoulder clearance on workpiece.

Changeable Contact Wheels

1", 2", 3" and 4" wide Contact Wheels are mountable for a variety of applications.

Mounting Bracket

Has ground face for easier setup. **Mounts to lathe in less than 5 minutes!**

Maintenance Hour Meter

Allows operator to see when to grease bushings on the oscillating head, extending the service life of unit.

Features & Benefits

Model 64000 115 Volt Model 64001 230 Volt

- Mounts to standard machine shop lathes in 5 minutes!
- Constantly advances new abrasive at a speed from 1/16" to 1-1/2" per minute.
- Precision air pressure regulator ensures a uniform contact force between the workpiece and roller.
- Abrasive speeds as low as 1/16" means utilizing all the abrasive, extending the abrasive life and eliminating re-use of roll with possible variance in finish. Designed with new diamond abrasives in mind.
- Replaces polishing steps – using diamond super-abrasives and lapping film, finishes less than 1 Ra are attainable.
- Compact design makes the unit easier to fit onto almost any size lathe, and provides good visibility of workpiece.
- Balanced oscillating head with adjustable 0-15 cycles/second for smooth operation.
- Front-of-lathe or back-of-lathe mounting configuration for user preference or lathes without reverse rotation.
- No tools needed to change abrasive rolls. Simple pneumatic clamping mechanism for quick abrasive changes.
- GFI protection.

Model Number	Length Inch (mm)	Width Inch (mm)	Height Inch (mm)	Machine Weight Pound (kg)	Motor hp (W)	Oscillation Amplitude	Electrical Volts / Phase / Hz	Air Inlet Thread	Abrasive Advance Inch (mm) Per Minute
64000	32 (813)	13 (330)	18 (457)	115 (52.16)	.5 (373)	1/4"	115 / 1 / 60	1/4" NPT	1/16 (1.53) - 1-1/2 (38)
64001	32 (813)	13 (330)	18 (457)	115 (52.16)	.5 (373)	1/4"	230 / 1 / 60	1/4" NPT	1/16 (1.53) - 1-1/2 (38)
64003	32 (813)	13 (330)	18 (457)	115 (52.16)	.5 (373)	1/4"	230 / 1 / 50	1/4" NPT	1/16 (1.53) - 1-1/2 (38)